About Us

Envypak was a vision conceived by a desperate need to have a better technology for manufacturing clear plastic pages, pockets and envelopes while providing the best looking products in the marketplace.

Research started in 1998 at Univenture, Inc. after 10 years of using traditional technologies to manufacture plastic film converting products. The requirements and demands put on the new products were simple:

• The product must lay flat, look, feel and structurally be the best in the marketplace
• The print quality must provide for high-quality graphics at competitive pricing
• Archival plastic based for protection of materials contained
• Product must meet or exceed the diverse needs and expectations of customers

Envypak launched in 2003 after 5 years and several million dollars of technological research and development by a team of specialists.

As an Envelope
The results have been outstanding for brands focused on high-value products marketed with direct mail. The unique clear envelopes prove a platform for customer interaction that delivers the highest open and response rates. The initial technical requirement for the product to “lay flat” has facilitated the automated assembly in mail and print houses nationwide, allowing the efficient processing of millions of clear envelopes.

As a Package
Envypak took center stage as an alternative packaging technology when a demanding application utilizing bio-based poly as a packaging material for the DVD “An Inconvenient Truth” was needed. The customer spent months of research trying to find an assembly method without any success; Envypak proved to be the best solution after just one short test. The Envypak product and technology have offered multiple solutions to typical and challenging packaging applications while exceeding customer expectations.

As a Product
Envypak has created a vast number of stock and custom products for the school, home & office marketplace and the associated distribution channels. Whether branded under its own name or private labeled, Envypak offers a range of US-made products for an ever-discerning customer base.

877-835-3052
www.envypak.com
EnvyPak offers our customers a full suite of optional services so we can operate as your “one-stop shop” from development to delivery. No project has to feel too big (or too small) for your business to handle.

**Capabilities**

**Graphic Design**
EnvyPak can design your artwork from scratch, or we can show you key secrets to getting the eye-popping results you want. EnvyPak offers graphic design for all your envelope and packaging needs. We work to create your marketing concepts and all communication material including direct mail pieces, product packaging, folders, brochures and other related companion material.

**Structural Design**
With more than 28 years of packaging experience, our experts can design a product package that meets your functional needs to a tee. We believe collaboration to be the most critical component to a successful structural design. We work closely with our clients and involve all parties during the design phase. We believe this dialogue to be a foundational requirement for smooth, efficient product construction from start to finish.

**Product Development**
EnvyPak’s compliance with the best practices in quality and security helps ensure optimal performance and timeliness in our service deliveries. We can participate in the whole development cycle of the product but also only focus on the part of cycle. Whatever you need, we can provide. We offer a full spectrum of product development services, including:

- Concept mock ups
- Specifications Design
- Product Development
- Testing
- Re-engineering
- Small batch trial volumes

- Product Enhancement
- Product Support
- Consultation Services
- Open Source
- Rapid Prototype Development

**Automated Envelope Insertion**
You can efficiently stuff EnvyPak envelopes with most any insertion equipment, or we can just do it for you. Inserting your envelope contents yourself often costs you unnecessary time, money, and energy which is why it is much more efficient to allow EnvyPak to manage the process for you. In the event those odd sized items need to be manually stuffed we are fully staffed to process those orders with quick turnarounds.

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Capabilities

Automated Addressing
Dynamic, high-speed labeling could give you mail piece a huge advantage and it’s perfectly compatible with our clear poly envelopes. Allowing EnvyPak to manage your automated mail processing will speed your preparation time for addressing, inserting, sorting, and preparing materials for U.S. Postal Service mail distribution. Using your electronic address list, we will print mailing addresses on your finished EnvyPak envelopes.

Assembly & Kitting
We know you’re eager to put it all together, which is why we offer to take care of kitting and co-packaging as part of our manufacturing process.

At EnvyPak, we have more than 28 years of custom packaging industry experience, with a strong focus on providing quality contract manufacturing & assembly services. Customers in industries as diverse as publishing, building, medical, software and automotive rely on our ability to apply our expertise and technology, sub-assembly and contract manufacturing services. We work with products that range from retail displays, non-sterile operating room components, office supplies, electronics and other consumer products.
Materials

Sustainability in Packaging
We recognize the responsibility to our environment. We are dedicated to transforming packaging that encourages economic prosperity and a sustainable flow of materials. We are committed to develop all aspects of our business in an economic, social and environmental manner that creates a positive benefit to our customers, our employees and our future generations.

Univenture partners with customers and environmental, academic, civic and governmental organizations, as well as landowners and harvesting professionals, to encourage responsible forest stewardship, improve health and productivity of forestlands and increase recovery of our recyclable products.

What is sustainability?
As defined by the World Commission on Environment and Development, a sustainable product “meets the needs of the present without compromising the ability of future generations to meet their own needs”. To be considered sustainable, the materials must be same-cycled into a product of equal value, or up-cycled into a product of higher value; while the process would either have no impact on the environment or improve it.

The term sustainability is often associated with recycling or recycled materials. Traditional recycling usually results in some form of degradation to the environment of the materials being recycled. In fact, most recycling is actually down-cycling, as materials are reused in less valuable applications in each cycle.

Source: Sustainable Packaging Coalition

Sustainability Packaging
• Is beneficial, safe & healthy for individuals and communities throughout its life cycle
• Meets market criteria for performance and cost
• Is sourced, manufactured, transported, and recycled using renewable energy
• Maximizes the use of renewable or recycled source materials
• Is manufactured using clean production technologies and best practices
• Is made from materials healthy in all probable end of life scenarios
• Is physically designed to optimize materials and energy
• Is effectively recovered and utilized in biological and/or industrial cradle to cradle cycles
### Materials

**POLYPROPYLENE**

100% recyclable polypropylene film

Polypropylene is an extremely strong and durable material that is very common and easy to recycle. It is so inert and protective that it is frequently used for archiving, or when product re-use is needed to decrease material consumption and save energy. The “Green” strength of our 100% polypropylene material is its capacity for re-use and the ease for which it can be recycled.

**Important characteristics:** very economical, 100% recyclable, archival, no harmful gasses that are created in the manufacture and disposal of PVC.

**Products:** clear envelopes, sleeves and pockets can be made from 100% recyclable polypropylene film

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**BIODEGRADABLE POLYPROPYLENE**

Biodegradeable polypropylene film

Biodegradable polypropylene maintains most of the functional characteristics of our 100% polypropylene, but has the added advantage of being biodegradable and compostable. Products made with this material can be reused, but at the end of their useful life they can breakdown to become part of the soil. Biodegradable poly will remain stable in the warehouse, store shelves, office or homes. The cost of Biodegradable Poly is about 10% more than the standard polypropylene.

**Important characteristics:** 100% recyclable, 100% biodegradable, very economical. The Biodegradation process can take place aerobically and anaerobically. Film contents enables the microorganisms in the environment to metabolize the molecular structure of plastic films, do not produce any toxins residue harmful to living organisms in land or water.

**Products:** clear envelopes, sleeves and pockets can be made from biodegradable polypropylene film.
Production

In order to be a full service partner, EnvyPak is always listening to the needs of their customers as well as looking ahead to prepare for the future.

**PRINTING**

<table>
<thead>
<tr>
<th>Method</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Flexography</strong></td>
<td>Up to 10 colors, UV curing, Die-cutting, Paper and non-porous surfaces, Materials up to 12 pts. thick, Custom ink matching</td>
</tr>
<tr>
<td><strong>Large Format Digital Printing</strong></td>
<td>48” x 96” max size, Up to 2” thick, 4/C plus white, UV curing, Paper and non-porous surfaces</td>
</tr>
<tr>
<td><strong>Screen Printing</strong></td>
<td>16” x 22” max size, Up to 30” thick, UV curing, Paper and non-porous surfaces, Custom ink matching</td>
</tr>
<tr>
<td><strong>Small Format Digital Color</strong></td>
<td>13” x 19” max size, Paper weights up to 300 gsm/10pt, Quantities up to 10,000</td>
</tr>
</tbody>
</table>

**FINISHING / OTHER**

<table>
<thead>
<tr>
<th>Method</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Bindery Folding</strong></td>
<td>13” x 19” max size</td>
</tr>
<tr>
<td><strong>Banner/Signage</strong></td>
<td>Hemming, Grommeting, Round Cornering, Hotmelt tape, Velcro</td>
</tr>
<tr>
<td><strong>Design</strong></td>
<td>CAD drawing, Art file preparation</td>
</tr>
<tr>
<td><strong>Fulfillment</strong></td>
<td>Assembly, Warehousing, Distribution</td>
</tr>
</tbody>
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877-835-3052
www.envypak.com
Markets We Serve

Ad Agencies
Audio Book Publishers
Automotive Industry
Banking
Book Publishers
Churches
Designers
Direct Mail
Distributors
Duplicators & Replicators
Educational Institutions
Envelope Manufacturers
Finance
Government
Hospitality & Travel

Libraries
Letter Shops
Medical & Pharmaceuticals
Movie Publishers
Music Publishers
Packaging
Printers
Print Brokers
Publishers
Promotional Product Companies
Real Estate
Restaurants
Retailers
Scrapbookers
Storage
Letter Rate

USPS AUTOMATION LETTER RATE

• Reduce postage and instantly increase ROI
• Up to 52.8% POSTAL SAVINGS!
• No surcharges
• Crystal clear 4.5 mil USPS approved poly

Per USPS case #91355 EnvyPak Clear Envelopes are eligible for Automation Letter Pricing based on case specifications

Frequently Asked Questions

1. What does “Insert Shift” mean? – Distance the insert moves inside the envelope – left to right
2. Why is the 11/16” label strip required? – This label strip is required by USPS so that the USPS can ink jet a new IMB address bar code on this strip in the event that the address label IMB cannot be scanned during USPS sorting
3. What is the “bar code free zone” on an envelope/EnvyPak? – The bottom 3/4” and 1/2” on both sides cannot be used for an address as these are zones that cannot be scanned by USPS sorting equipment
Envelopes & Mailers

Crystal Clear Mailing Envelopes

Create a unique customer experience with the best direct marketing return for your money.

- Custom sizes and styles available
- Full color printing
- Automation capabilities
- Stock envelopes for hand or auto insertion
- USPS Approved poly materials

Crystal clear or assorted edge color available
Envelopes & Mailers

Custom Configurations Clear Envelopes / Mailers

Pocketed Clear Envelopes / Mailers

EnvyPak designs and manufactures custom clear polypropylene pocketed envelopes and mailers for thousands of different applications. These custom clear polypropylene pockets are durable, versatile and reusable. They are considered environmentally friendly because of the material used to produce this product and the re-usability. Polypropylene envelopes and mailers are made of crystal clear polypropylene with options for custom print decoration directly on the envelope or mailer. These envelopes and mailers can be produced with one, or more protective pockets to mail or store various items in separate compartments.

Two-Way Clear Envelopes / Mailers

A two way Direct Response Mailer, also called a Remittance Envelope, Dual Purpose Mailer, Hitchhiker Envelope and Personalized Mailer, is the perfect format for new subscriber acquisitions and renewals. A business reply envelope provides the consumer with an easy response mechanism.

A Two-Way EnvyPak clear envelope is a business reply envelope that is constructed using 100% polypropylene materials or paper/polypropylene combinations. These envelopes / mailers can also be custom printed to help with messaging and to eliminate the need for inserts. EnvyPak envelopes and mailers are also commonly used for two-way delivery of items for recycling, repairs or returns.

Perforate off one seal and still have another seal to fold over, seal and mail back
Envelopes & Mailers

Interactive Clear Envelopes / Mailers
Interactive envelopes and mailers are a form of art in itself that involves the recipient in a way that allows the envelope or mailer to achieve its purpose. These types of interactions achieve higher response rates by letting the user interface and participate with the messaging while influencing the course of response. EnvyPak has unlimited capabilities to help with the creation of envelope and mailer designs that work to enhance messaging through interactive experiences.

Interactive designs directly printed on the crystal clear poly envelope and designed to interact with the graphic content, enables the recipient to review your message, while leaving a lasting impression that gets results!
Adhesive Pockets

Promote Your Brand Anywhere

Our permanent adhesive stock pockets and pouches allow simple attachment to virtually any flat surface.

- Multiple sizes, styles and shapes
- Peal-and-stick adhesive backing
- Clear poly pouch can include a flap for long term storage
Business Card Holders

Clear Poly Business Card Holders

Practical and easy to use with or without an adhesive backing. Custom print can be added for a personalized touch.

- Top or side loading
- Full color printing available
- Unlimited customization

877-835-3052
www.envypak.com
Document Holders

2 Pocket Clear Poly Folders

Customizable professional looking document holders and covers

- Customize covers with your printed insert sheet
- Available in multiple styles and sizes
- Top loading with inside pockets
- Low cost, high value
- Crystal clear flexible poly construction

Crystal clear or assorted edge color available

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www.envypak.com

EnvyPak™
A Crystal-clear Advantage
Page Protectors

Clear Page Protectors

Your products are important, so it just makes sense to protect them with our sheet protectors.

• Crystal clear, durable polypropylene
• Made to fit 3 and 5 ring standard size binders
• Protects content and quality
• Can hold loose pages and small objects

Crystal clear or assorted edge color available

877-835-3052
www.envypak.com
Retail Packaging

Enhance Your Brand and let your products show through

Protect and organize your products, as well as display them in an attractive manner.

- Custom sizes, shapes and styles
- Various material options
- Stock options available
- Crystal clear or add full color print
Bind-ins

Allow your promotion to stand out with an interactive EnvyPak bindin.

Perfect for adding product samples, coupons, pictures and more to a book or magazine!

- Custom sizes, shapes and styles
- Saddlestitch or Perfect Bind options
- Crystal clear polypropylene or add full color print
- Tamper resistant options
Menu Holders

Flexible Book and Menu Covers
Bring together form and function in beautiful style.

- Custom sizes available
- Heavy-gauge material for durability and easy to clean
- Crack resistant
- Crystal clear or add full color print

877-835-3052
www.envypak.com
Name Badge Holders

Make the clear choice when a message has to shine through

Crystal clear poly badge and credential holders offer a creative solution for displaying all the information that needs to be protected and visible.

- Crystal-clear, flexible poly construction
- Low cost, high value
- Perfect for badges or retail tags

EnvyPak

877-835-3052
www.envypak.com
Q: Why choose EnvyPak? A: The key to a successful mailing campaign is a high response rate. Capturing the recipient’s attention is the first step to getting a response. EnvyPaks, by design, are made to enhance the contents and compel the customer to open the envelope.

Q: Are EnvyPak poly envelopes USPS approved? A: Yes, they are made of USPS approved materials.

Q: What is the difference in postage between paper and poly envelopes? A: We suggest you contact your local post office for specific rates as they can (and often do) vary from branch to branch. The exact postage is dependent on the method of mailing as well as the contents. By USPS definition EnvyPak letter sized envelopes are “non-machinable” (on USPS mail sorting equipment) therefore, a surcharge may apply. EnvyPaks that are sized to meet the definition of a flat do qualify for automation discounts through USPS.

Q: Are EnvyPak envelopes auto-insertable? Can I test some? A: Our envelopes are auto-insertable in a number of sizes and material thicknesses. Our customers have had great success on a wide variety of machines. Test kits are available for you to try upon request.

Q: What is the price difference between paper envelopes and EnvyPak poly envelopes? A: You can expect to pay more for a poly envelope but the comparison isn’t 1:1. The impression and the response rate give the EnvyPak a superior added value. Our repeat customers have shown that the increased response is worth the added cost.

Q: Is polypropylene really eco-friendly? Are biodegradable material options available? A: Polypropylene (#5) is 100% recyclable but is dependent on local areas to accept the material for recycling. For a facility near you, visit www.earth911.com. Biodegradable polypropylene is available and is recognized as a fully recyclable #5 plastic.

Q: Can EnvyPak envelopes be inkjet printed? A: Solvent-based inks, UV ink, laser imprinting will all work. Water-based inks will not.

Q: What are the closure options for an EnvyPak? A: Permanent tape, resealable tape, wafer seals, fugitive glue and hot melt are all options.

Q: How many colors can be printed on an EnvyPak? A: Up to 10 colors in total can be printed. This includes process, special match and metallic inks.

Q: What are the size and thickness ranges for an EnvyPak? A: EnvyPak ranges from 2” x 3” to 15” x 22”. The materials thickness ranges from 2-6 mils. Please note that specific designs for specific applications may alter those limits.
Have a question or project idea? Let us know how we can help.

**Working with EnvyPak**

Your experience with EnvyPak may begin on our website or via a recommendation from one of our satisfied customers. Either way, it’s likely you’ll contact one of our sales or customer service reps to discuss your project needs. We’ll strive to provide you with timely answers to your questions, and aim to turn your quote requests around in 24 hours or less. For large quantities or complex custom projects, please allow an extra day or two so we can gather current costs and challenge our designers. Samples of our work are always available. When working on a custom project we’ll provide technical drawings, mockups and prototypes for your approval prior to manufacturing.

Call for a product consultation today!

1-877-835-3052

or email us at

sales@envypak.com

16710 Square Drive
Marysville, OH 43040